

# Work Order ID 67667

Tuesday, March 29, 2011 10:31:22 AM



Page 1

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 3/28/2011 Start Qty: 9.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3446

Rev B

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

pick

D3446-7 B

D3446-5 B

D3446-1 B

DISASSEMBLE 9 X

D3446-043 B

RETURN PARTS USING ORIGINAL B/N

D3446-9

D3446-11

D3446-13

USE D3446-13 FOR D3446-041

D3446-3

D3446-5

D3446-7

40425

40425

6 x 40425

3 x 42140

40458

40458

40458

40458

40458

40458

40458

40458

40458

u/

11-03-20

Cu/3/20

# Work Order ID 67667

Tuesday, March 29, 2011 10:31:22 AM



Page 2

Item ID: D3446-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 3/28/2011 Start Qty: 9.00



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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

130



Packaging

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Memo

0.00

RE-IDENTIFY AS D3446-041  
USING NEW B/N

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

6/3/30 (9)

11/3/31

U U0330

# Picklist Print

Tuesday, March 29, 2011 10:31:19 AM

Page 1

Work Order ID: 67667

Parent Item: D3446-041

Parent Item Name: Harness Assembly

Start Date: 3/28/2011

Required Date: 3/31/2011

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP A 05.09.01 New issue [KJ/JLM]  
IPP Rev:B As per Rev B 06-03-10 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3446-1		Manufactured	No				Each	19.0000		9			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--



Left Buckle Harness

Location

Loc Qty

Loc Code

MEZZ

19

42140

19

D3446-13		Manufactured	No				Each	0.0000					
----------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--



Right Buckle Harness

D3446-5		Manufactured	No				Each	4.0000					
---------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--



Left Shoulder Harness

Location

Loc Qty

Loc Code

ST267

4

30130

1

31469

3

D3446-7		Manufactured	No				Each	3.0000		9			
---------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--



Right Shoulder Harness

Location

Loc Qty

Loc Code

ST267

3

30130

1

31469

2

40420  
9

40458

9

40420

40420

u

u

u

u

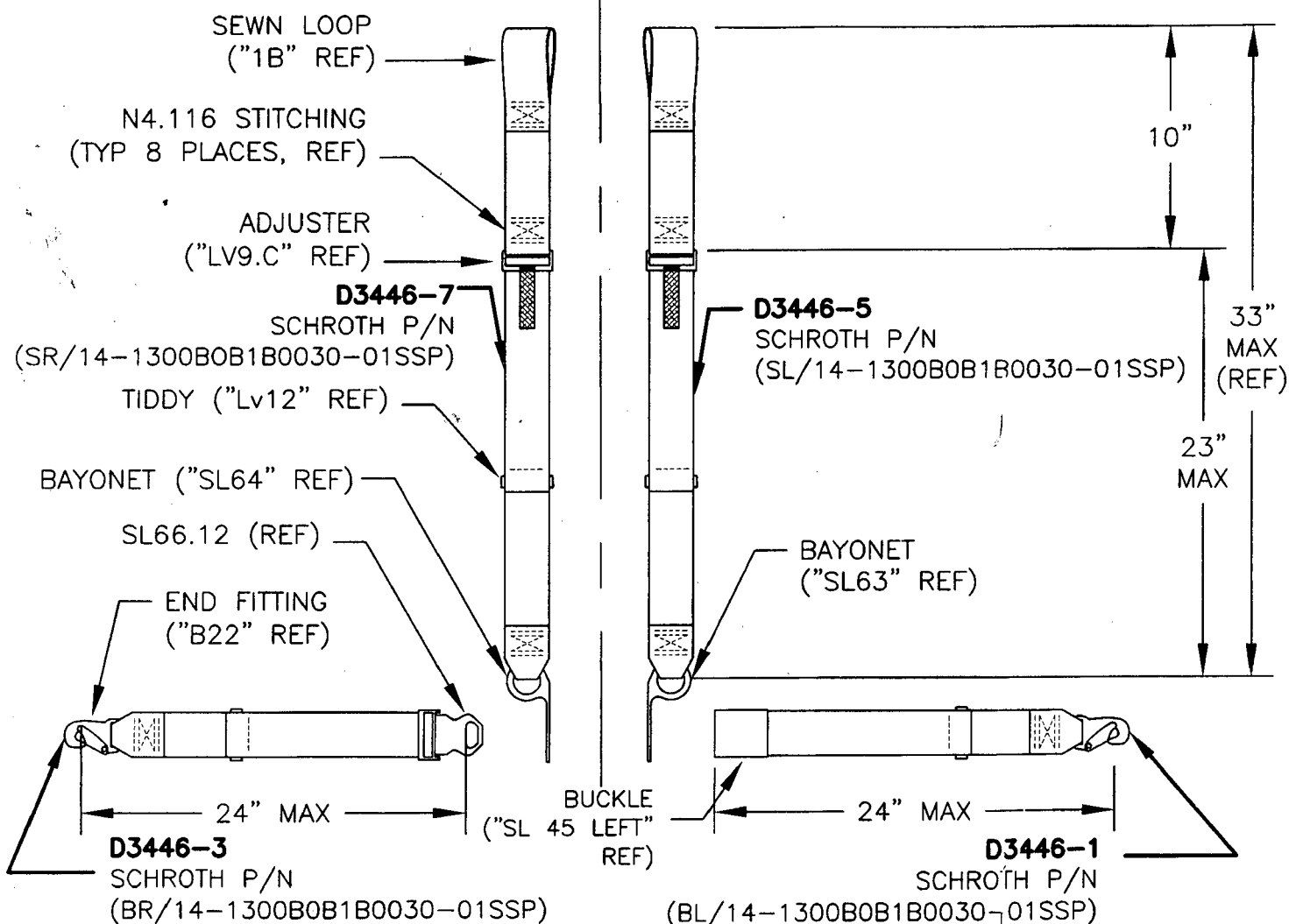
11/3/30 (9)

**DART**

DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3446	REV. B SHEET 1 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

**RELEASED**  
*06-01-16*  
*14*  
*2016.01.16*

## SPECIFICATION CONTROL DRAWING



### **D3446-041 HARNESS ASSEMBLY**

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER.  
TO MEET THE REQUIREMENTS OF TSO-C114.  
LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS:  
"DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.  
P/N: 14-1300B0B1B0030-01SSP

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# DART SERVICE INSTRUCTION

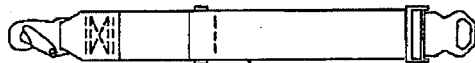
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IIN-D412-702 REV. E OR EARLIER APPROVED REVISION,  
AND ICA-D412-702 REV. 4 OR EARLIER APPROVED REVISION

REF. TCCA STC: SH04-7  
REF. FAA STC: SR01997NY  
REF. EASA STC: EASA.IM.R.S.00710

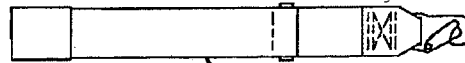
ON DXXX-702-021/-023/-023/-027/-029/-035 SHOULDER HARNESS KITS USING D3446-041/-043/-045 HARNESS ASSEMBLIES:

- P/N'S D3446-1/-11/-21 ARE ALL EQUIVALENT AND INTERCHANGEABLE;
- P/N'S D3446-3/-13/-19 ARE ALL EQUIVALENT AND INTERCHANGEABLE.

THEREFORE, IT IS POSSIBLE FOR LAPBELT SUBCOMPONENTS OF A D3446-041 HARNESS TO BE LABELLED AS D3446-043/-045, THE LAPBELT SUBCOMPONENTS OF A D3446-043 HARNESS TO BE LABELLED AS D3446-041/-045, AND THE LAPBELT SUBCOMPONENTS OF A D3446-045 HARNESS TO BE LABELLED AS D3446-041/-043.



D3446-3/-13/-19



D3446-1/-11/-21



CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: MARCH 4, 2011  
CERT. NO.: SH04-7  
ISSUE NO.: 3

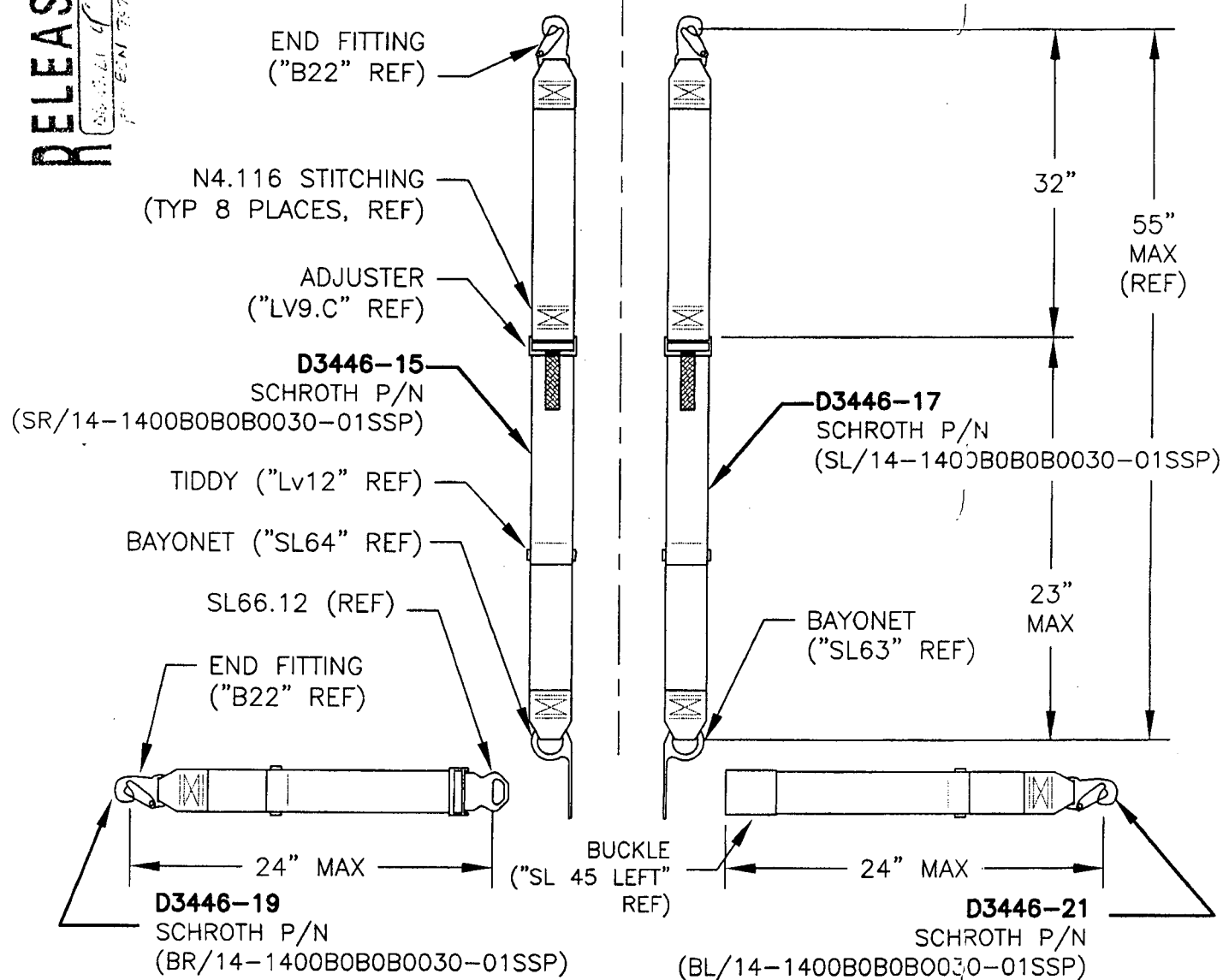
A	NEW ISSUE	MB	11.03.04
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DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9547	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PART INTERCHANGEABILITY	NTS
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3446	REV. B SHEET 3 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS

**RELEASED**  
06-21-16  
P. BEN 797

## SPECIFICATION CONTROL DRAWING



### D3446-045 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.  
P/N: 14-1400B0B0B0030-01SSP

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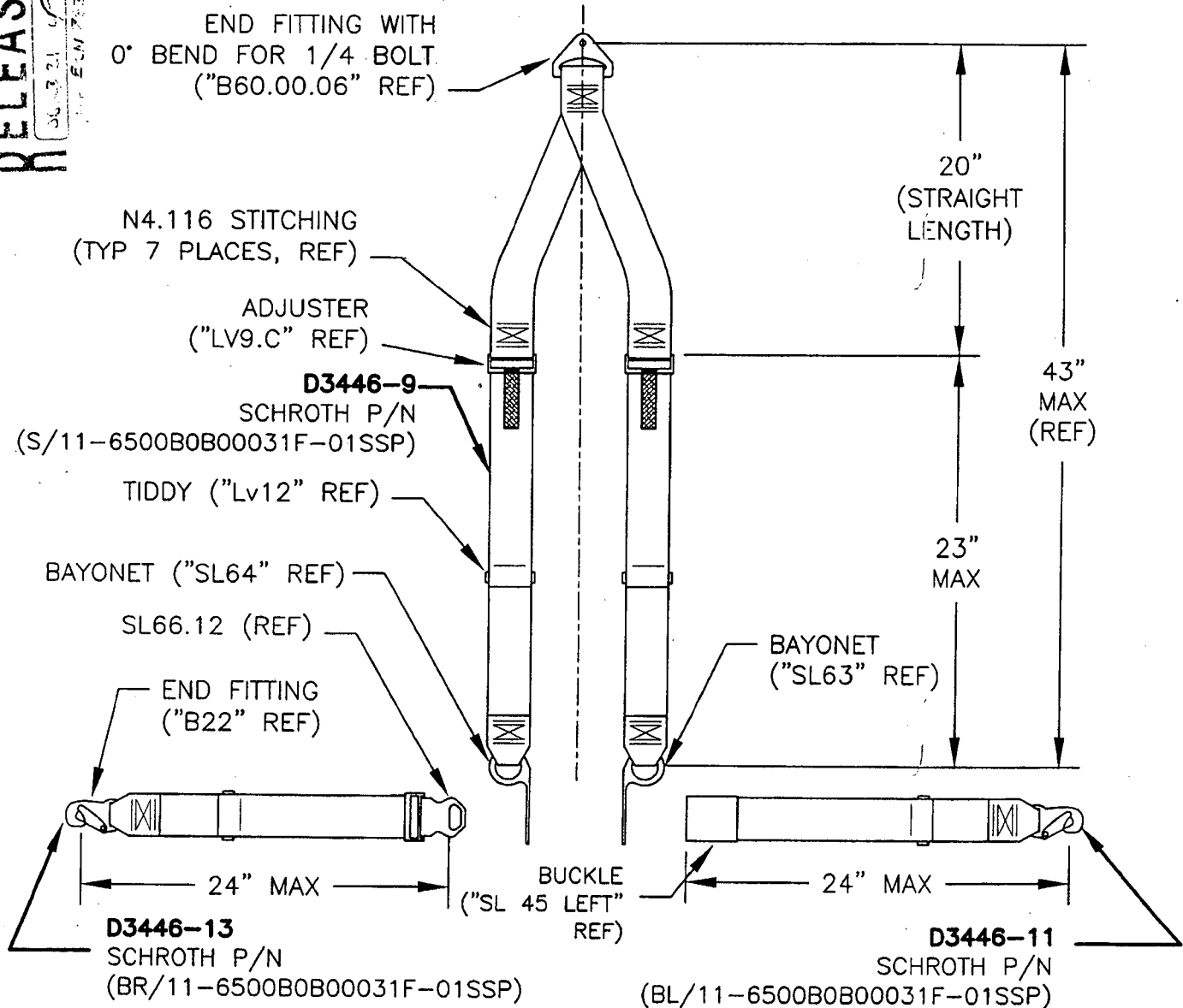
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16	TITLE HARNESS ASSEMBLY		SCALE NTS

RELEASED  
30 3 21 0  
100 ECU 2012

## SPECIFICATION CONTROL DRAWING



### **D3446-043 HARNESS ASSEMBLY**

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.  
P/N: 11-6500B0B00031F-01SSP

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